

The logo for CRAIG features the word "CRAIG" in a bold, blue, sans-serif font. A blue curved line arches over the letters, starting from the top left and ending above the 'G'.

## Adhesives and Coatings

ISO 9001-2000 Certified

The Chemistry of Customer Attention

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## Craigseal 2500LM

### Application

Solvent-based black scratch-off coating. Used in conjunction with Craigsolve 635F diluent. One of a series of scratch offs including white, gold, silver, red, blue, green and other colors.

Special uses for games, FSI's, lottery tickets, advertising supplements, education and teaching aids.

Used on pattern print applicators. Apply at 0.5 mil dry film thickness. Excellent hiding\opacity on even the most difficult-to-hide messages when applied at proper coating weights. The message should be printed with a 30-50% screen to optimize hiding.

Can be applied over UV barrier coating or direct to the paper. Some papers will not allow removal of scratch-off. Paper selected should be submitted to Craig lab prior to actual press run to assure compatibility. There will be some

degree of staining even on "compatible" papers. If applied on film substrate, a barrier coating must be used.

Use no more than 4-8 ounces of diluent only per 5 gallon pail. Use **only** diluent specified by Craig. The use of other diluents will cause complications and inconsistent applications.

For more detailed information see *Application Notes*.

### Physical Properties

**APPEARANCE:** Black liquid, dries black.

**VISCOSITY:** 1900-2100 CPS (Brookfield, 20 rpm, #4 spindle, 77°F)

**WEIGHT /GALLON(LBS):** 11.1+/-0.2

**SOLIDS:** 52+/-3%

**VOC:** 48+/-3%

**REPULPABLE:** No

**CLEAN UP:** 635 F, IPA, hydrocarbon solvents.

**STORAGE CONDITIONS:** Store between 60-90°F. Keep from freezing and excessive heat and cold. If very cold, product should be warmed slowly. Low temperatures will thicken product; high temperatures will thin product.

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