



CRAIG

Adhesives and Coatings

ISO 9001-2000 Certified
The Chemistry of Customer Attention

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Craigseal 2500H

Application

Solvent-based silver scratch-off coating. for screen print and roll coat applications. Used in conjunction with Craigsolve 635F diluent. One of a series of scratch offs including white, black, gold, red, blue, green and other colors.

Special uses for games, FSI's, lottery tickets, advertising supplements, education and teaching aids.

When used on screen print applicators, apply a minimum of 0.5 mil dry film thickness. Excellent hiding\opacity on even the most difficult-to-hide messages when applied at proper coating weights. The message should be printed with a 30-50% screen to optimize hiding.

Can be applied over UV barrier coating or direct to the paper. Some papers will not allow removal of scratch-off. Paper selected should

be submitted to Craig lab prior to actual press run to assure compatibility. Without a barrier undercoat, there will be some degree of staining, even on "compatible" papers. If applied on film substrate, a barrier coating must be used.

Use no more than 4-8 ounces of diluent only, per 5 gallon pail. Use **only** diluent specified by Craig. The use of other diluents will cause complications and inconsistent applications.

MIX VERY WELL BEFORE USE!!

For more information see *Application Notes*.

Physical Properties

APPEARANCE: Silver liquid, dries silver.

VISCOSITY: 2200-2700 CPS (Brookfield, 20 rpm, #4 spindle, 77°F)

WEIGHT /GALLON(LBS.): 9.58+/-0.05

SOLIDS: 53+/-2%

VOC: 4.7 pounds/gallon

CLEAN UP: Craigsolve 635F or hydrocarbon solvents.

STORAGE CONDITIONS: Store between 60-90°F. Keep from freezing and excessive heat and cold. If very cold, product should be warmed slowly. Low temperatures will thicken product; high temperatures will thin product.

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